



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-634-111
Job Sheet 164907



Part No: D205-634-111

Job Qty: 1 ea

Part Name: Skidtube with Run-on Landing Wearplates Fits LH or RH



500617

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 12/8/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Airspan Helicopters Ltd (CASPA01)

PO Box 1009 Sechelt, BC, V0N3A0 Canada ph:(604) 885-7474

Note: DWG REV I SHEET 12 IPP revA 11.09.26 new issue EC verified by:DD IPP REV:B 12.01.23 AS PER ECN11-684 DD VERF:EC IPP REV:C 13.03.21 AS PER ECN13-544 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/8/17	0.00	0.00	Start Up Stores/Pkg1		Smb
100	DC	1 pcs		12/8/17	0.00	0.00	DC		
110	Packaging	1 pcs		12/8/17	0.00	0.00	Packaging1		Smb
120	QC	1 pcs		12/8/17	0.00	0.00	QC4		7.10.17
130	Packaging	1 pcs		12/8/17	0.00	0.00	Packaging3		7.10.17
140	QC21-FG	1 Ea		12/8/17	0.00	0.00	QC21		

Part Op 100 - Photocopy bluefile & type labels per PPP D205-634-111

Descriptions: 130 - Identify and pack for shipping as per PPP D205-634-111 Location: FG073

DAS
21
9-80 FEB 09 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D205-634-141	1	2	0	0
	K10003	1	14	0	0

Part Specifications

Specifications could not be found.

Plex 11/6/17 2:28 PM dart.Michaud-Febrille.Victoria

S037427X1XR

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only

— AEROSPACE

Work Order: _____
Part No. _____
NCR No. _____
Date: _____

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Description Work

Root Cause	
Environment	No Re-Verification
Design	Operator
Doc/Data	Offset/Setup
Equip/Tooling	Supplier
Handling/Pre	Training
Material	Use for Testing
Internal Transport	Poor Information
Tribal Knowledge	Rushing
LOA	Product Improvement
Substation	Process Improvement
Past Expiry Date	Manufacturing Process
Misidentified	Past Due

DART
AEROSPACE
S040162



Skidtube with Run - on Landing Wearplates Fits LH or RH

PART NO: D205-634-111
Original Serial #: S040162
Revision:
Operation:
Change No:

Start up Operation 02/07/18
Job No: 164907

Wave/Twist in Tube
Marks/Chatter
Cut too Short
Instructions Incomplete/Unclear
Drill Holes

CATEGORY	
Power Loss/Surge	Positioned Wrong
Folio/Program	Outside Dimensions
Grain	Over/Under tolerance
Weld	Part Incorrect
Wrong Stock Pulled	Part Lost/Missing
Out of Sequence	Part Moved
Off-set	Drawing
Mislabeled	Finish
Fit/Function	Misread
Misaligned/off center	Turning Sequence

AGAINST DEPARTMENT/PROCESS

Cross tube	Water Jet	Engineering
Small Fab	Prod. Eng. Coord.	Quality
Finishing	Rec/Store/Packaging	Other
Composite	Supplier	

Disposition

MRB (QS1042) Approval

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval